

# LINEAR POTENTIOMETERS MAGNETOSTRICTIVE TRANSDUCERS

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## **EPLA**



# LINEAR POTENTIOMETER





#### Main characteristics

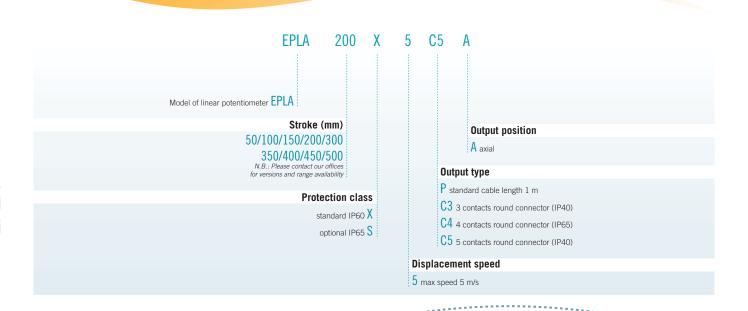
EPLA is an absolute linear potentiometer assuring great reliability even in tough applications with heavy vibrations and shocks. The groove on the enclosure of the transducer represents an excellent alternative to the usual system of fastening with brackets.

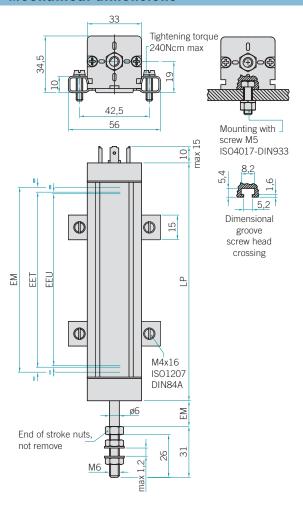
Installation is also made simpler by the absence of variations on the electrical output signal outside of the theoretical electrical stroke. EPLA represents

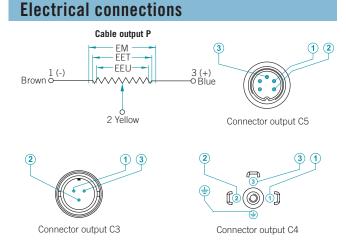
presses for plastic, rubber and so on.

This transducer is also suitable for being used in explosive environment or in presence of gas or inflammable powders.

a great solution in most machinery for material processing such as injection







#### Installation warning instructions:

- Connect the transducer according to the reported connections (don't use it as a variable resistance)  $\,$
- The transducer calibration has to be done setting the stroke in order to have an output signal between the 1% and 99% of the value of operating voltage.

For optional accessories please refer to pg. 10

#### Technical characteristics

lechnical charac	teristics
Independent linearity	±0,05%
Repeatability	0,01 mm
Displacement speed	5 m/s max
Displacement force	2 N max (IP60) 10 N max (IP65)
Applicable voltage	60 V max
Electrical insulation	100 MΩ, 500 VDC, 1 bar, 2 s
Dielectric rigidity	$< 100~\mu\text{A},~500~\text{VAC},~50~\text{Hz},~1\text{bar},~2~\text{s}$
Power dissipation	3 W, 40 °C 0 W, 120 °C
Protection class	IP60 (IP65 on request)
Explosion proof	According to ATEX CEI EN 50020 2003 (par. 5.4 a)
Life	>25x $10$ 6 m strokes or $>100$ x $10$ 6 uses
Working temperature	-30÷100 °C
Storage temperature	-50÷120 °C
Thermal coefficient of the resistence	-200÷200 ppm/°C
Thermal coefficient of the output voltage	< 1,5 ppm/°C
Vibrations	20 G, 5÷2000 Hz
Shock rating	50 G for 11 ms
Acceleration	200 m/s <sup>2</sup> max (20 G)
Resistance tolerance	± 20%
Recommended cursor current	0,1 μA max
Max cursor current	10 mA max
Enclosure material	anodized aluminium Nylon 66 G 25
Rod material	stainless steel AISI 303
Mounting	brackets with variable interaxis or screw M5 ISO4017-DIN933

Important: these data are corrected if the transducer is used as voltage divisor with a maximum applicable voltage of 0,1 $\mu$ A.

#### Electrical / mechanical data

	oonamour data
Model*	50/100/150/200/300 350/400/450/500
Useful electric stroke(EEU) (+3/-0mm)	It corresponds to the model (mm)
Theoretical electric stroke (EET) (±1mm)	
Mechanical stroke (EM)	EEU+9 mm (50÷150), EEU+10 mm (200÷300), 361 mm (350), 412 mm (400), 463 mm (450), 518 mm (500)
Resistance (on the EET)	5 kΩ (50÷500)
Case length (LP)	EEU+62 mm (50÷150), EEU+63 mm (200÷300), 414 mm (350), 465 mm (400), 516 mm (450), 571 mm (500)

\*N.B. For further versions and strokes please contact our offices





## **EPLB**

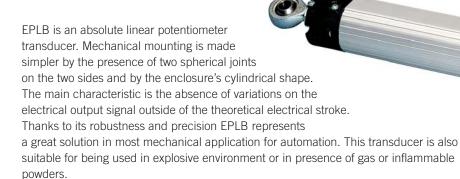
## ISO 9001:2000

# CYLINDRICAL LINEAR POTENTIOMETER

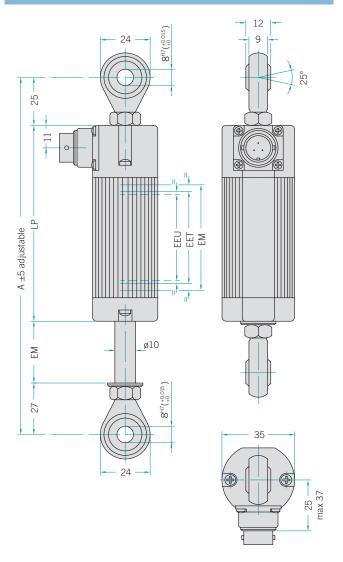




#### Main characteristics



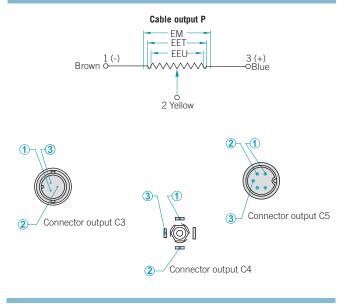




Technical characteristics		
Independent linearity	±0,05%	
Displacement speed	5 m/s max	
Displacement force	10 N max	
Moving angle	±30° max	
Applicable voltage	60 V max	
Electrical insulation	$>$ 100 M $\Omega$ a 500 VDC, 1 bar, 2 s	
Dielectric rigidity	$<$ 100 $\mu$ A a 500 VAC, 50 Hz, 1 bar, 2 s	
Power dissipation	3 W, 40 °C 0 W, 120 °C	
Protection class	IP65 (IP67 on request)	
Explosion proof	According to ATEX CEI EN 50020 2003 (par. 5.4 a)	
Life	>25x10 <sup>6</sup> m strokes or >100x10 <sup>6</sup> uses	
Working temperature	-30÷100 °C	
Storage temperature	-50÷120 °C	
Thermal coefficient of the output voltage	< 1,5 ppm/°C	
Vibrations	20 G, 5÷2000 Hz	
Shock rating	50 G for 11 ms	
Acceleration	200 m/s² max (20 G)	
Resistance tolerance	±20%	
Recommended cursor current	0,1 μA max	
Max cursor current	10 mA max	
Enclosure material	anodized aluminium Nylon 66 G 25	
Rod material	stainless steel AISI 303	
Mounting	2 spherical joints	

Important: these data are corrected if the transducer is used as voltage divisor with a maximum applicable voltage of 0,1 $\mu$ A.

#### **Electrical connections**



#### Electrical / mechanical data

Liooti ioai / iii	oonamoar aata
Model*	50/100/150/200/300/400/450/500
Useful electric stroke (EEU) (+3/-0mm)	It corresponds to the model (mm)
Theoretical electric stroke (EET) (±1mm)	EEU+3 mm (50÷150), EEU+4 mm (200÷300),406 mm (400), 457 mm (450), 508 mm (500)
Mechanical stroke(EM)	EEU+9 mm (50÷150), EEU+10 mm (200÷300), 412 mm (400), 463 mm (450), 518 mm (500)
Resistance (on EET)	5 kΩ (50÷500)
Case length (LP)	EEU+129 mm (50÷150), EEU+130 mm (200÷300), 538 mm (400), 589 mm (450), 664 mm (500)
Minimum interaxis length (A)	EEU+181 mm (50÷150), EEU+182 mm (200÷300), 590 mm (400), 641 mm (450), 716 mm (500)

\*N.B. For further versions and strokes please contact our offices





## **EPLC**

WITH CURSOR

LINEAR POTENTIOMETER

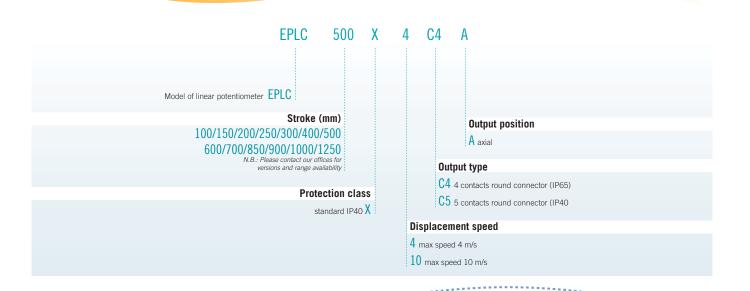


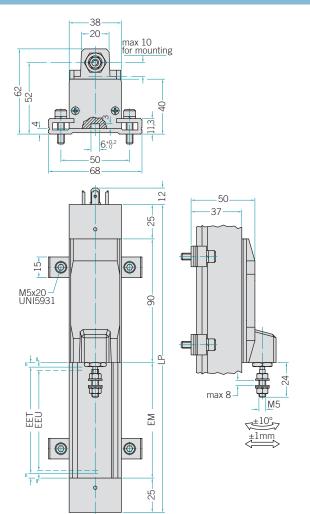
#### Main characteristics



EPLC is an absolute linear potentiometer transducer without internal rod. This transducer is characterized by a cursor with integrated coupling sliding on the axis. This system eliminates problems due to air compression generated from the insertion of the rod and longer strokes are reached. The main characteristic is the absence of variations on the electrical output signal outside of the theoretical electrical stroke.

This transducer is also suitable for being used in explosive environment or in presence of gas or inflammable powders.

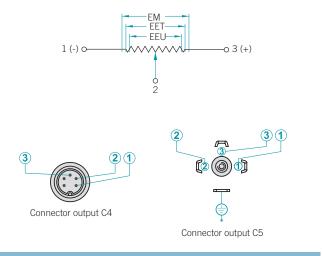




Technical characteristics		
Independent linearity	±0,1% (100÷400 mm) ±0,05% (450÷1250 mm)	
Displacement speed	4 m/s max (10 m/s max, on request)	
Displacement force	1,2 N max	
Applicable voltage	60 V max	
Electrical insulation	>100 M $\Omega$ , 500 VDC, 1 bar, 2 s	
Dielectric rigidity	${<}100~\mu\text{A}$ , 500 VAC, 50 Hz, 1 bar, 2 s	
Power dissipation	3 W, 40 °C 0 W, 120 °C	
Protection class	IP40	
Explosion proof	According to ATEX CEI EN 50020 2003 (par. 5.4 a)	
Life	$>25$ x $10^6$ m strokes or $>100$ x $10^6$ uses	
Working temperature	-30÷100 °C	
Storage temperature	-50÷120 °C	
Thermal coefficient of the output voltage	<1,5 ppm/°C	
Vibrations	20 G, 5÷2000 Hz	
Shock rating	50 G for 11 ms	
Acceleration	200 m/s <sup>2</sup> max (20 G)	
Resistance tolerance	±20%	
Recommended cursor current	0,1 μA max	
Max cursor current	10 mA max	
Enclosure material	anodized aluminium Nylon 66 G 25	
Rod material	Nylon 66 GF 40 Latilub 73/13	
Mounting	brackets with variable interaxis	

Important: these data are corrected if the transducer is used as voltage divisor with a maximum applicable voltage of  $0.1\mu A$ .

#### **Electrical connections**



For optional accessories please refer to pg. 10

Electrical / mo	echanical data	
Model*	100/150/200/250/300/400/500 600/700/850/900/1000/1250	
Useful electric stroke (EEU) (+3/-0mm)	It corresponds to the model (mm)	
Theoretical electric stroke(EET) (±1mm)	103 mm (100), 153 mm (150), 204 mm (200), 254 mm (250), 305 mm (300), 406 mm (400), 509 mm (500), 611 mm (600), 713 mm (700), 865 mm (850), 915 mm (900), 1017 mm (1000), 1271 mm (1250)	
Mechanical stroke (EM)	EET+10 mm (100÷1250)	
Resistance	5 kΩ (100÷300), 10 kΩ (350÷1000), 20 kΩ (1250)	
Case length (LP)	EET+150 mm (100÷1250)	

\*N.B. For further versions and strokes please contact our offices





#### **EPLT**



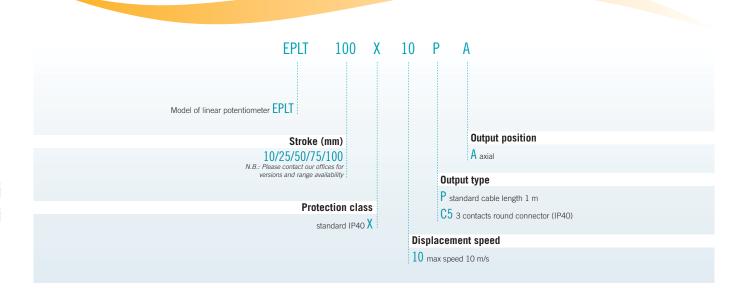
# LINEAR POTENTIOMETER WITH SENSING SYSTEM

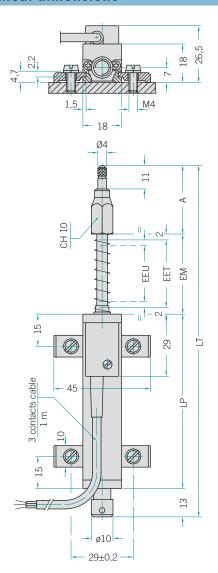




#### Main characteristics

EPLT is an absolute linear potentiometer transducer. This model is characterized by the absence of cursor and the presence of a sensing system, composed by a moving rod, stainless steel sphere mounted on a threaded prod and a spring. This transducer is suitable for applications where short strokes are requested. Moreover, the connector output is disaligned respect to the axis of the device in order to allow the through rod structure and giving greater robustness. The presence of the spring assures an automatic head positioning making this device suitable for being used in precise applications on cams or on product outputs coming from automatic production lines. EPLT is also characterized by the absence of variations on the electrical output signal outside of the theoretical electrical stroke. This transducer is also suitable for being used in explosive environment or in presence of gas or inflammable powders.



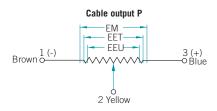


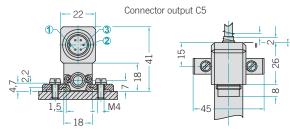
## **Technical characteristics**

Displacement speed	10 m/s max
Displacement force	4 N max
<b>Electrical</b> insulation	$>\!100~\text{M}\Omega$ a 500 VDC, 1 bar, 2 s
Dielectric rigidity	<100 µA a 500 VAC, 50 Hz, 1 bar, 2 s
Protection class	IP40
Explosion proof	According to ATEX CEI EN 50020 2003 (par. 5.4 a)
Life	>100x10 <sup>6</sup> uses
Working temperature	-30÷100 °C
Storage temperature	-50÷120 °C
Thermal coefficient of the output voltage	<1,5 ppm/°C
Vibrations	20 G, 5÷2000 Hz
Shock rating	50 G for 11 ms
Resistance tolerance	±20%
Recommended cursor current	0,1 μA max
Max cursor current	10 mA max
Enclosure material	anodized aluminium Nylon 66 G 25
Rod material	stainless steel AISI 303
Mounting	brackets with variable interaxis

Important: these data are corrected if the transducer is used as voltage divisor with a maximum applicable voltage of 0,1μA.

#### **Electrical connections**





For optional accessories please refer to pg. 10

Electrical / mechanical data						
Model	mm	10	25	50	75	100
Useful electric stroke (EEU) (+1/-Omm)	mm	10	25	50	76	101
Theoretical electric stroke (EET) ±1mm	mm	11	26	51	76	101
Mechanical stroke (EM)	mm	15	30	55	81	106
Case length (LP)	mm	48	63	88	114	139
Sensing probe length	mm	32	32	40	40	40
Total length (LT)	mm	108	138	196	221	246
Max applicable voltage	V	14	25	60	60	60
Independent linearity	%	±0,3	±0,2	±0,1	±0,1	±0,1
Resistance (on EET)	kΩ	1	1	5	5	5
Power dissipation 40 °C	W	0,2	0,6	1,2	1,8	2,4

\*N.B. For further versions and strokes please contact our offices

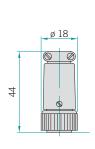




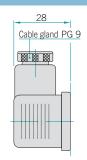
## **ACCESSORIES**

#### FOR LINEAR POTENTIOMETER

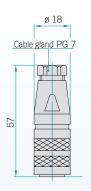
#### **Connectors for EPLA**



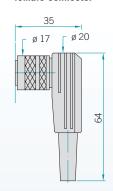
EPL-CO3FV (IP40) 3 contacts female connector



EPL-CO4FV 90° (IP65) 4 contacts female connector

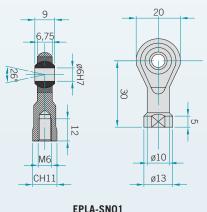


EPL-C05FV (IP67) 5 contacts female connector



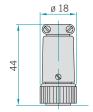
EPL-C0590FV 90° (IP40) 5 contacts female connector

#### **Joints for EPLA**

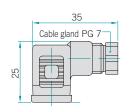


EPLA-SN01 Spherical joint

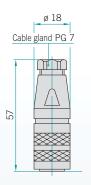
#### **Connectors for EPLB**



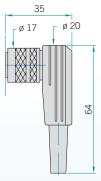
EPL-CO3FV (IP40) 3 contacts female connector



EPL-CO4FV 90° (IP65) 4 contacts female connector



EPL-C05FV (IP67) 5 contacts female connector

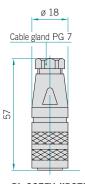


EPL-C0590FV 90° (IP40) 5 contacts female connector

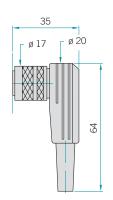
## **ACCESSORIES**

#### FOR LINEAR POTENTIOMETER

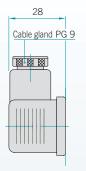
#### **Connectors for EPLC**



PL-C05FV (IP67) 5 contacts female connector

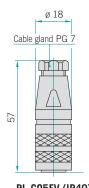


PL-C0590FV 90° (IP40) 5 contacts female connector

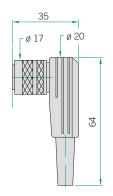


PL-C04FV 90° (IP65) 4 contacts female connector

#### **Connectors for EPLT**



PL-C05FV (IP40) 5 contacts female connector



PL-C0590FV 90° (IP40) 5 contacts female connector





#### **EMSPA**





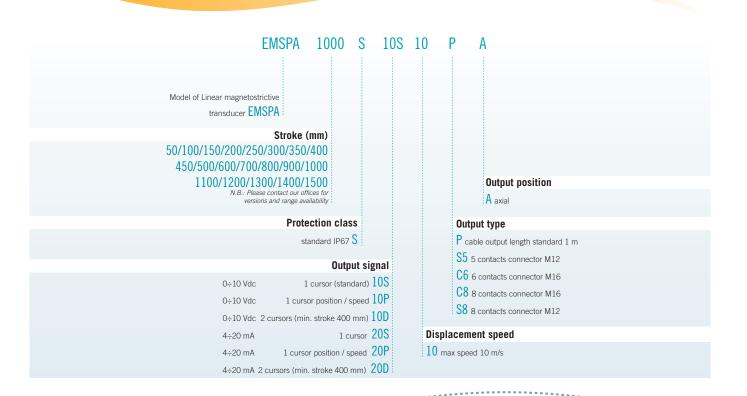
# LINEAR MAGNETOSTRICTIVE TRANSDUCER WITH ANALOG OUTPUT

#### Main characteristics

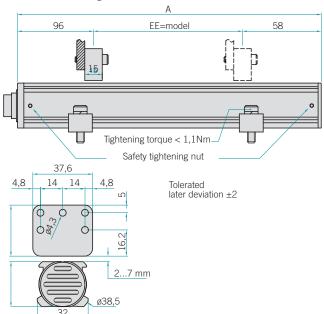
EMSPA is an absolute linear magnetostrictive transducer with analog interface. Thanks to the absence of electric contact on the enclosure there is no issue of wear and deterioration during working life. Magnetostrictive technology guaranties great performances of speed and precision. High reliability and simple installation even for applications with mechanical stresses, shocks or high contamination are assured by the compact size

and the rugged enclosure.

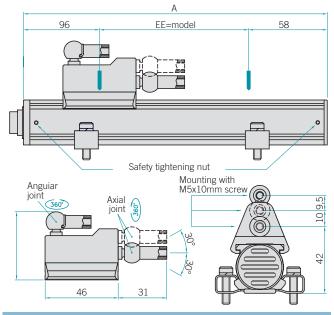




EMSPA model with floating cursor



EMSPA model with sliding cursor



#### Electrical / mechanical data

Model*	50/100/150/200/250/300/350/400 450/500/600/700/800/900/1000 1100/1200/1300/1400/1500
Electric stroke (EE)	It corresponds to the model (mm)
Independent linearity	±0,04% f.s. max
Overall dimension (A)	EE+154 mm
Repeatability	<0,01 mm
Hysteresis	<0,01 mm
Sampling time	0,5 ms (50÷250), 1 ms (300÷1100), 1,5 ms (1200÷1500)

 $<sup>{}^{\</sup>star}\text{N.B.}$  For further versions models and strokes please contact our offices

#### **Technical characteristics**

icommodi ona	1 46161 131163
Stroke	50÷1500 mm
Protection class	IP67
Detected measurement	position/speed
Displacement speed	10 m/s max
Acceleration	100 m/s² max
Speed measurement range	min 0÷0,1 m/s max 0÷10 m/s
Speed accuracy	<2%
EMI CE compatibility	EN 50081-2, EN 50082-1
Shock rating	100 G, 11 ms, singol shot (DIN IEC68T2-27)
Vibrations	12 G, 10÷2000 Hz (DIN IEC68T2-6)
Cursor type	sliding cursor floating cursor
Working temperature	-30÷75 °C
Storage temperature	-40÷100 °C
Thermal coefficient	0,005% e.o.s./°C
Enclosure material	anodized aluminium Nylon 66 G 25

Notes: Use captive and floating cursors, max height of 4mm for strokes >2500mm. For multi-cursor model, the cursors have to work in the same conditions of distance and temperature.

#### **Electrical characteristics**

Output signal	0÷10 VDC	4÷20 mA
Power supply	24 VDC ±20%	24 VDC ±20%
Power ripple	1 Vpp max	1 Vpp max
Maximum current with load	70 mA max	90 mA max
Output load	2 kΩ	<500 Ω
Output ripple	<5 mVpp	<5 mVpp
Output value	10,6 V max	25 mA max
Electrical insulation	500 V	500 V
Protection against overvoltage	yes	yes
Protection against polarity inversion	yes	yes
Self-resetting internal fuse	yes	yes

For optional accessories please refer to pg 23

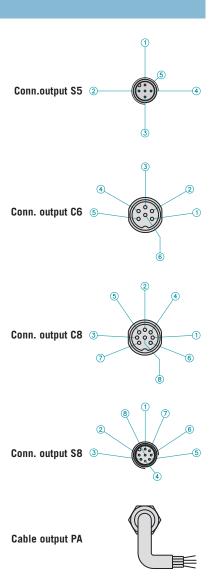


#### **Electrical connections**

Output signal	Connector			Cable	
Function	\$5	<b>C6</b>	C8	88	Р
	5 cont. M12	6 cont. M16	8 cont. M16	8 cont. M12	output cable
Output cursor 1 0÷10 VDC 4÷20 mA	1	1	5 (1*)	5	grey
GND Output cursor 1 O V	2	2	2	1	pink
Inverse output cursor 1 Output cursor 2 Output speed 0÷10 VDC 4÷20 mA	3	3	3	3	yellow
GND Output cursor 1 Output cursor 2 Output speed O V	2	4	6	2	pink
Power supply +	5	5	7	7	brown
GND	4	6	8	6	white
n.c.			4	4	
n.c.			1 (5*)	8	

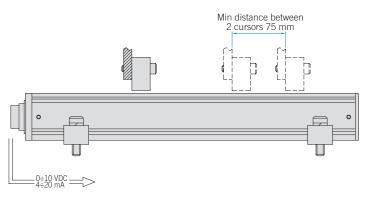


The transducer enclosure has to be connected to ground only on the control system side by the shield.

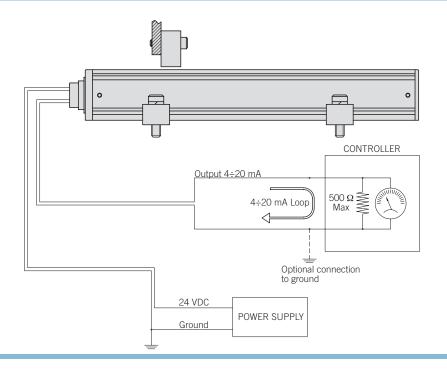


#### **Analog output**

Magnetostrictive transducers of EMSPA series supply a direct analog voltage or current output proportional to the position and the displacement speed of 1 or 2 magnetic cursors. If EMSPA is interfaced with controller or measurement instrument, no electronic signal processing is required thanks to the direct output.



#### **Current output connection**





#### **EMSPS**



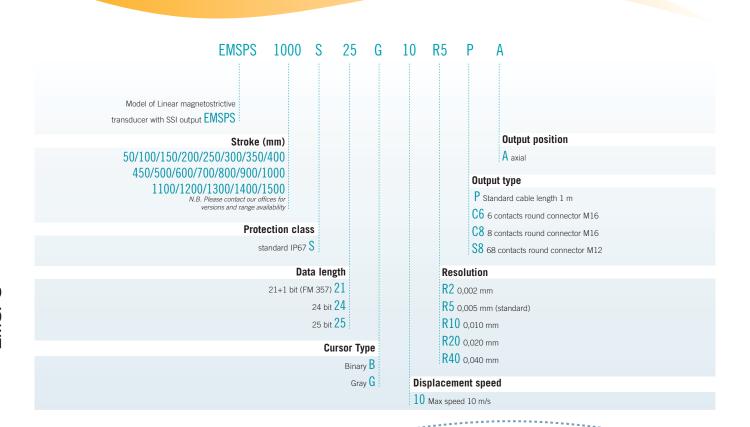
#### LINEAR MAGNETOSTRICTIVE TRANSDUCER WITH SSI OUTPUT



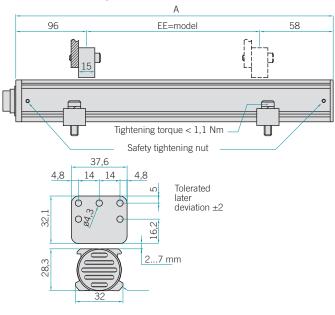


EMSPS is an absolute linear magnetostrictive transducer featuring a digital RS422-SSI compliant output. The main characteristic of magnetostrictive transducers is the absence of electric contact on the enclosure there is no issue of wear and deterioration during working life guaranteeing high displacement speed and precision. High reliability and simple installation even for applications with mechanical stresses, shocks or high contamination are assured by the compact size and the rugged enclosure.

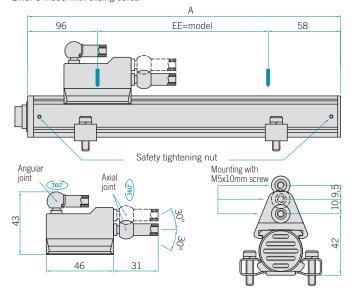




EMSPS model with floating cursor



EMSPS model with sliding cursor



#### Flectrical / mechanical data

Licotificat / ill	conamoar data
Model*	50/100/150/200/250/300/350/400 450/500/600/700/800/900/1000 1100/1200/1300/1400/1500
Electric stroke (EE)	It corresponds to the model (mm)
Independent linearity	±0,04% e.o.s. max
Overall dimension (A)	EE+154 mm
Repeatability	<0,01 mm
Hysteresis	<0,01 mm
Sampling time	0,5 ms (50÷250), 1 ms (300÷1100), 1,5 ms (1200÷1500)

<sup>\*</sup>N.B. For further versions models and strokes please contact our offices

#### **Technical characteristics**

i de li li li cai e li a	Tauturistius		
Stroke	50÷1500 mm		
<b>Detected measurement</b>	position		
Protection class	IP67		
Resolution	2, 5, 10, 20, 40 μm		
Displacement speed	10 m/s max		
Speed measurement range	min 0÷0,1 m/s max 0÷10 m/s		
Speed accuracy	<2%		
EMI CE compatibility	EN 50081-2, EN 50082-1		
Shock rating	100 G, 11 ms, one shot (DIN IEC68T2-27)		
Vibrations	12 G, 10÷2000 Hz (DIN IEC68T2-6)		
Acceleration	100 m/s² max		
Cursor type	sliding cursor floating cursor		
Working temperature	-30÷75 °C		
Storage temperature	-40÷100 °C		
Thermal coefficient	20 ppm e.o.s./°C		
Enclosure material	anodized aluminium Nylon 66 G 25		

Notes: Use captive and floating cursors, max height of 4mm for strokes  $> 2500 \, \text{mm}$ .

For multi-cursor model, cursors have to work in the same conditions of distance and temperature  $% \left( 1\right) =\left( 1\right) \left( 1\right)$ 

#### **Electrical characteristics**

Output signal SSI, Binary/Gray, increase/decrease  Data length 24 or 25 bit  Power supply 24 VDC ±20%  Power ripple 1 Vpp max		
Power supply 24 VDC ±20%	Output signal	
	Data length	24 or 25 bit
Power ripple 1 Vpp max	Power supply	24 VDC ±20%
	Power ripple	1 Vpp max
Maximum current with load 100 mA max	Maximum current with load	100 mA max
Output load RS 422/485 standard	Output load	RS 422/485 standard
Electrical insulation 500 V	<b>Electrical insulation</b>	500 V
Protection against yes		yes
Protection against yes		yes
Self-resetting yes internal fuse		yes

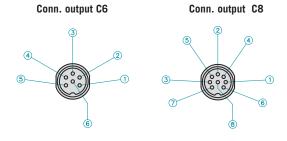
For optional accessories please refer to pg 23



#### **Electrical connections**

Output signal	Connector			Cable
Function	C6	C8	<b>S8</b>	P
	6 contac. M16	8 contac M16	8 contac M12	output cable
Data +	2	2	2	orange/ white
Data -	1	5	5	orange
Clock +	3	1	3	green/ white
Clock -	4	3	1	green
Power supply +	5	7	7	blue/white
Power supply GND	6	6	6	blue
n.c.		8	8	
n.c.		4	4	

The transducer enclosure has to be connected to ground only on the control system side by the shield.





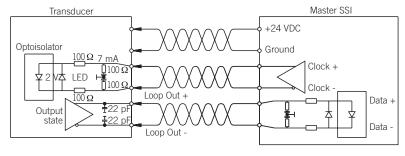






#### Synchronized serial output SSI

The SSI interface allows the transmission of the absolute position of the cursor respect to the transducer by a serial line synchronized by a clock. The displacement signal is available either in Gray or Binary code with 24 or 25 bit and sampling frequency up to 2000 (depending on the transducer's stroke). Due to the absolute type of output, data about cursor displacement are available immediately at the system start up.



<b>Cursor position</b>		
Cursor position	Bit N	Bit N-10
Outside detected measurement (1)	1	0
Outside detected measurement (1a)	0	0
Outside detected measurement (1b)	0	end of stroke
Inside detected measurement (2)	0	proportional to the distance
Without cursors (3)	1	0

# CLOCK Output frequency from 100 kHz to a 1 MHz Monostable time (16 µs, independent from clock frequency) Trp Time between two clock sequences CLOCK Bit N Bit N-1 Bit 1 Bit 0 MONO-STABLE 5 6

#### Synchronous serial output SSI (input/output synchronization)

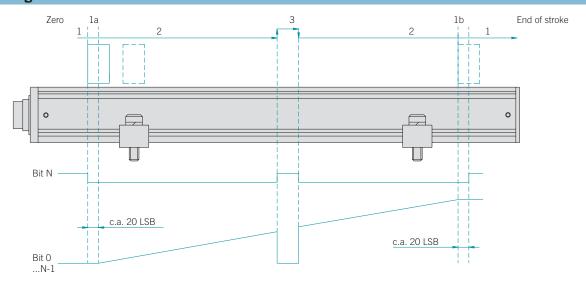
Usually SSI interface is applied for transferring data from an absolute transducer of position to a controller. Following a sequence of pulses for initializing the transducer output, displacement data are continuously updated and available on the shift register. For preserving the synchronization between the clock signal and the internal request, the refreshing frequency can vary from  $125\ Hz$  (strokes  $<=700\ Implies the controller of the synchronization between the clock signal and the internal request, the refreshing frequency can vary from <math display="inline">125\ Hz$  (strokes  $<=700\ Implies the controller of the synchronization between the clock signal and the internal request, the refreshing frequency can vary from <math display="inline">125\ Hz$  (strokes  $<=700\ Implies the controller of the synchronization between the clock signal and the internal request, the refreshing frequency can vary from <math display="inline">125\ Hz$  (strokes  $<=700\ Implies the controller of the synchronization between the clock signal and the internal request, the refreshing frequency can vary from <math display="inline">125\ Hz$  (strokes  $<=700\ Implies the controller of the synchronization between the clock signal and the internal request, the refreshing frequency can vary from <math display="inline">125\ Hz$  (strokes  $<=700\ Implies the controller of the synchronization between the clock signal and the internal request of the controller of the controller of the synchronization between the controller of the$ 

mm) up to 2 kHz.

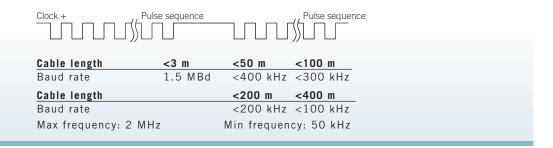
Minimum interrogation time can be optimized for shorter strokes

Data sent when the transducer receives the sequence of pulses from the controller are referred to the just acquired sample. If the cursor is not detected or a measurement error happens, all 24 bits of the output are set to zero.

#### **Error** message



#### SSI - Time diagram







#### **EMSPP**





#### LINEAR MAGNETOSTRICTIVE TRANSDUCER WITH PROFIBUS OUTPUT

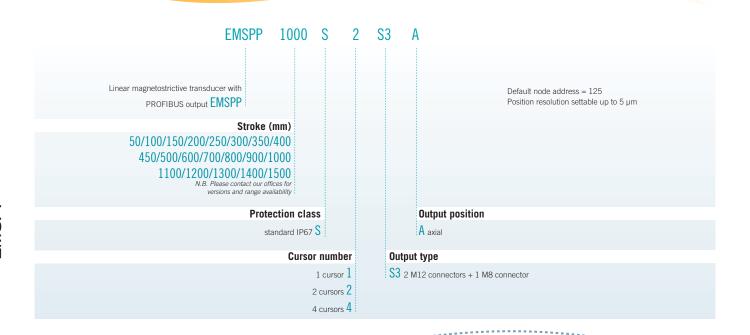


#### Main characteristics

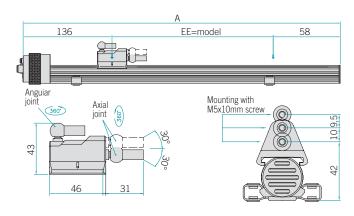
EMSPP is an absolute linear magnetostrictive transducer featuring a PROFIBUS interface. This type of communication protocol supports a full integration with complex industrial network and long communication distances assuring performances and safety within the data transmission. The main characteristic of magnetostrictive transducers is the absence of electric contact on the enclosure so there is no issue of wear and deterioration during working life guaranteeing high displacement speed and precision. High reliability and simple installation even for applications with mechanical stresses, shocks or high contamination are assured by the compact size and the rugged enclosure.

Nonetheless, EMSPP series can contemporaneously control up to 4 cursors.

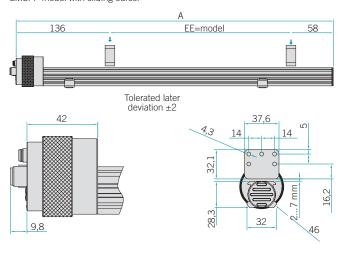




EMSPP model with floating cursor



#### EMSPP model with sliding cursor



#### Electrical / mechanical data

Model*	50/100/150/200/250/300/350/400 450/500/600/700/800/900/1000 1100/1200/1300/1400/1500		
Electric stroke (EE)	It corresponds to the model (mm)		
Independent linearity	±0,04% e.o.s. max		
Overall dimension (A)	EE+194 mm		
Repeatability	<0,01 mm		
Hysteresis	<0,01 mm		
Sampling	1 ms (50÷1200), 2 ms (1300÷1500)		

 $<sup>^{\</sup>star}$  N.B. For further versions models and strokes please contact our offices

#### **Technical characteristics**

Stroke	50÷1500 mm			
<b>Detected measurement</b>	position			
Protection class	IP67			
Resolution	up to 5 μm			
EMI CE compatibility	EN 50081-2, EN 50082-1			
Shock rating	100 G, 11 ms, one shot (DIN IEC68T2-27)			
Vibrations	12 G, 10÷2000 Hz (DIN IEC68T2-6)			
Displacement speed	10 m/s max			
Acceleration	100 m/s² max			
Cursor type	floating cursor sliding cursor			
Working temperature	-30÷75 °C			
Storage temperature	-40÷100 °C			
Thermal coefficient	20 ppm e.o.s. /°C			
Enclosure material	anodized aluminium Nylon 66 G 25			

Note: Use captive and floating cursors, max height of 4mm for strokes  $> 2500 \, \text{mm}$ .

For multi-cursor model, the cursors have to work in the same conditions of distance and temperature.

#### **Electrical characteristics**

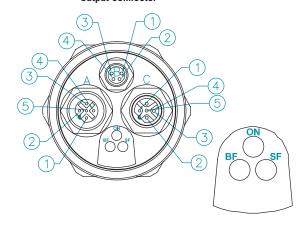
Output signal	PROFIBUS DPVO on RS485
Power supply	24 VDC ±20%
Power ripple	1 Vpp max
Maximum current with load	100 mA max
Output load	RS485 standard
Electrical insulation	500 V
Protection against overvoltage	yes
Protection against polarity inversion	yes
Self-resetting internal fuse	yes

For optional accessories please refer to pg 23



#### **Electrical connections and led configurations**

#### **Output connector**



Female connector		
(A) M12		
1 5VDC insulated		
2 output A		
3 GND insulated		
4 output B		
5 ground		

Male connecto (B) M8	0
1 24VDC 2 n.c. 3 OV 4 n.c.	

	Male connector (B) M12
1	5VDC insulated
2	output A
3	GND insulated
4	output B
5	ground

GREEN LED (ON)	RED LED (System Fault) SF	RED LED (Bus Fault) BF	Meaning
off	off	off	- no power
on	on	on	- internal error (wrong initialization) - master not connected to the network
on	off	on	- inizialization - network error - master not connected to the network
on	on	off	<ul> <li>wrong number of cursors</li> <li>cursor outside</li> <li>measurement range</li> <li>error inside the device</li> </ul>
on	on/off	flashing (f=1 Hz)	- master not connecte network - wrong parametrization or configuration
on	off	off	- data exchange device

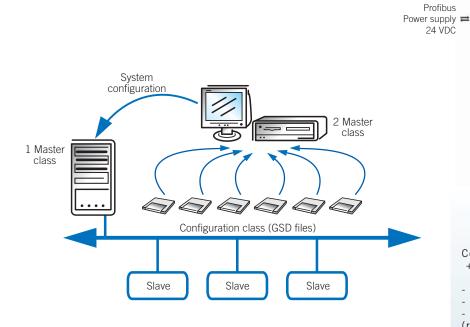
#### **PROFIBUS** structure network

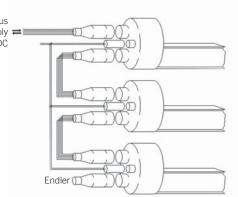
PROFIBUS (Process Field Bus) is a serial communication standard for devices connected to automation networks (field Bus). This standard is capable to connect peripheral devices (Slaves, usually transducers) and central control units called Class 1 Masters (generally PCs). Class 2 Masters (usually PCs) are intended to configure and monitor network status, Moreover, they also contain GSD files of all the devices connected into the network. These files are necessary to configure parameters and

making the network properly.

Class 1 Masters start the communication with peripheral devices according to the configuration received from Class 2 Masters. During this step existing Slaves are detected and configured according to information stored within GSD files.

Once this step is completed, the control of the application and the related data exchange with the network start.





Connection with 2 M12 connectors + 1 M8 connector:

- no T connection needed
- M12 and M8 standard connector
- separate supply line

(recommended to be used with the programmer)

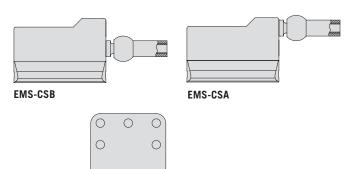
<sup>\*</sup> GSD's file available on www.eltra.it

## **ACCESSORIES**

**EMS-CSF** 

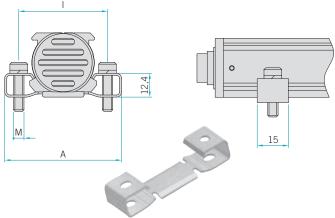
#### FOR MAGNETOSTRICTIVE TRANSDUCERS

#### **Cursors**



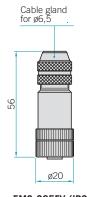
Model	
EMS-CSB	sliding cursor, axial joint (low) (standard)
EMS-CSA	sliding cursor, axial joint (high)
EMS-CSF	floating cursor

#### **Brackets**

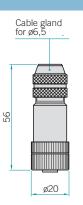


Measure / Model	EMS-ST42	EMS-ST50
Interaxis (I)	42,5 mm	50 mm
Screw (M)	M4	M5
Overall dimension (A)	56 mm	63,5 mm

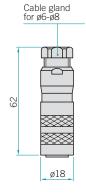
#### **Connectors**



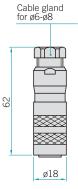
EMS-S05FV (IP67) 5 contacts female connector



EMS-S08FV (IP67) 8 contacts female connector

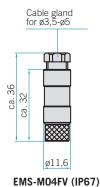


EMS-CO6FV (IP67) 6 contacts female connector

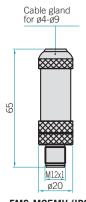


EMS-CO8FV (IP67) 8 contacts female connector

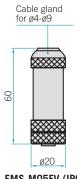
Model	
EMS-S05FV	for 5 contacts output (M12)
EMS-S08FV	8 contacts output (M12)
EMS-CO6FV	6 contacts output (M16)
EMS-C08FV	8 contacts output (M16)



4 contacts female connector



EMS-M05MV (IP67) 5 contacts male connector B-Coding



EMS-M05FV (IP67) 5 contacts male connector B-Coding

Only with EMSPP	
acts 3)	
acts .2)	
acts .2)	





#### **EMSSA**





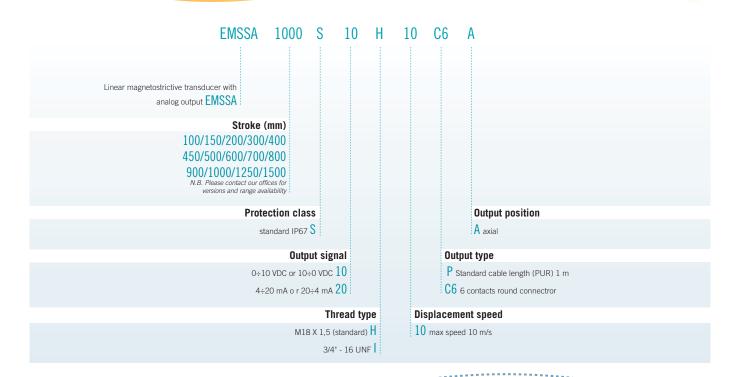
#### LINEAR MAGNETOSTRICTIVE ROD TRANSDUCER WITH ANALOG OUTPUT

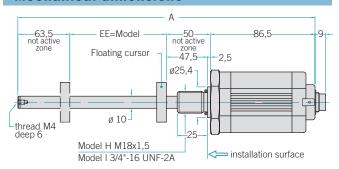
#### Main characteristics

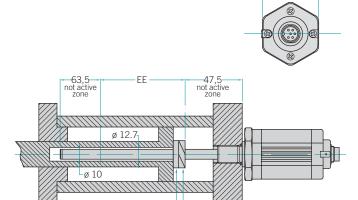
EMSSA is an absolute linear magnetostrictive transducer featuring an analog interface. Main characteristics of magnetostrictive transducers is the absence of electric contact on the enclosure there is no issue of wear and deterioration during working life guaranteeing high displacement speed and precision.

High reliability and simple installation even for applications with mechanical stresses, shocks or high contamination are assured by the compact size and the rugged enclosure. This series has been designed for being mounted internally to high applications (350 bar, 700 bar peak) such as hydraulic and pneumatic cylinders and so forth.



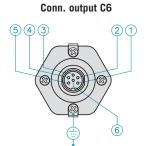






#### **Electrical connections**

Cursor distance spacer - Floating cursor -





Cable output P

CH 46-

	Connector	Cable
Function	C6	Р
	6 M16 connectors	output cable
0÷10VDC 4÷20mA	1	grey
GND pin1	2	pink
10÷0VDC 20÷4mA	3	yellow
GND pin3	4	green
+ Vdc	5	brown
GND	6	white
n.c.		blue

For optional accessories please refer to pg 33

#### Technical characteristics

recnnical cha	racteristics
Stroke	100÷1500 mm
Detected measurement	position
Protection class	IP67
Resolution	≤0,1 mV o ≤0,2 µA
Position measurement time	1 ms
Cursor applicable force	≤1 N
EMI CE compatibility	EN 50081-2, EN 50082-1
Shock rating	100 G, 11 ms, one shot (DIN IEC68T2-27)
Vibrations	12 G, 10÷2000 Hz (DIN IEC68T2-6)
Displacement speed	10 m/s max
Acceleration	100 m/s² max
Cursor type	floating cursor
Working temperature	-40÷70 °C
Storage temperature	-40÷100 °C
Thermal coefficient	≤0,01% e.o.s./°C
Output signal	0÷10 VDC o 10÷0 VDC 4÷20 mA o 20÷4 mA
Power supply	24 VDC ±20%
Power ripple	1 Vpp max
Maximum current with load	100 mA max
Output load	≥5 kΩ (tension output) ≤500 Ω (current output)
Electrical insulation	500 V (between alimentation and ground) 500 V (between alimentation and output on request)
Protection against overvoltage	varistor
Protection against polarity inversion	yes
Rod ,flange, connector material	stainless steel AISI 316

#### Electrical / mechanical data

Licoti icai / ilicollallicai uata		
Model*	100/150/200/300/400/450/500 600/700/800/900/1000/1250/1500	
Electric stroke (EE)	It corresponds to the model (mm)	
Independent linearity	±0,03% e.o.s. max	
Overall dimension (A)	EE + 200 mm	
Repeatability	±0,001% of EE	
Hysteresis	<0,01 mm	

\*N.B. For further versions models and strokes please contact our offices.





#### **EMSSS**







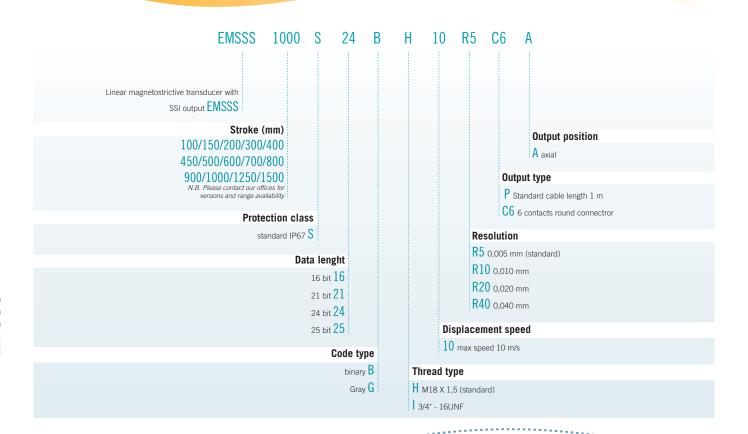
#### LINEAR MAGNETOSTRICTIVE ROD TRANSDUCER WITH SSI OUTPUT ANALOG OUTPUT

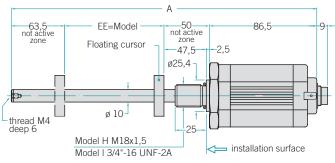


EMSSS is an absolute linear magnetostrictive transducer featuring a SSI output. Main characteristics of magnetostrictive transducer is the absence of electric contact on the enclosure so there is no issue of wear and deterioration during working life guaranteeing high displacement speed and precision. High reliability and simple installation even for applications with mechanical stresses, shocks or high contamination are assured by the compact size and the rugged enclosure. This series has been designed for being mounted internally to high preassure (350 bar, 700 bar peak) such as hydraulic and pneumatic cylinders and so forth.

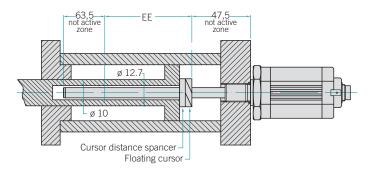
Main characteristics











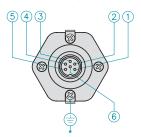
#### Technical characteristics

recnnical cha	racteristics
Stroke	100÷1500 mm
<b>Detected measurement</b>	position
Protection class	IP67
Resolution	5, 10, 20, 40 μm
Position measurement time	0,5÷3 ms
Output signal	SSI, Binary/Gray, increase/decrease
Data length	16, 21, 24, 25 bit
Cursor applicable force	≤1N
EMI CE compatibility	EN 50081-2, EN 50082-1
Shock rating	100 G, 11 ms, one shot (DIN IEC68T2-27)
Vibrations	12 G, 10÷2000 Hz (DIN IEC68T2-6)
Displacement speed	10 m/s max
Acceleration	100 m/s² max
Cursor type	floating cursor
Working temperature	-40÷70 °C
Storage temperature	-40÷100 °C
Thermal coefficient	20 ppm e.o.s./°C
Power supply	24 VDC ±20%
Power ripple	1 Vpp max
Maximum current with load	100 mA max
Output signal	RS422/485 standard
Electrical insulation	500 V (between alimentation and earth)
Protection against overvoltage	varistor
Protection against polarity inversion	yes
Rod, flange, connector material	stainless steel AISI 316

#### **Electrical connections**

Conn.output C6







	Connector	Cable
Function	C6	Р
	6 M16 connectors	cable output
Data +	2	brown/white
Data -	1	orange
Clock +	3	green/white
Clock -	4	green
+ Vdc	5	blue / white
GND	6	blue

#### Flectrical / mechanical data

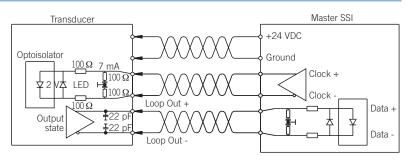
Licoti icai / ilicollallicai uata		
Model*	100/150/200/300/400/450/500 600/700/800/900/1000/1250/1500	
Electric stroke (EE)	It corresponds to the model (mm)	
Independent linearity	±0,03% e.o.s. max	
Overall dimension (A)	EE+200 mm	
Repeatability	±0,001% of EE	
Hysteresis	<0,01 mm	

\*N.B. For further versions models and strokes please contact our offices

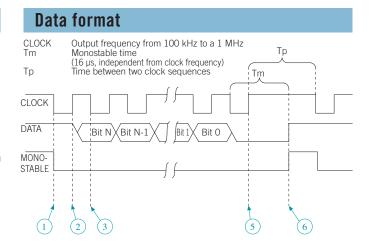


#### Synchronized serial output SSI

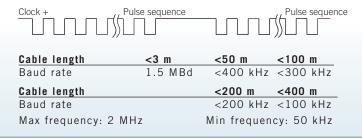
The SSI interface allows the transmission of the absolute position of the cursor respect to the transducer by a serial line synchronized by a clock. The displacement signal is available either in Gray or Binary code with 24 or 25 bit and sampling frequency up to 2000 (depending on the transducer's stroke). Due to the absolute type of output, data about cursor displacement are available immediately at the system start up.



Cursor position		
Cursor position	Bit N	Bit N-10
Outside detected measurement (1)	1	0
Outside detected measurement (1a)	0	0
Outside detected measurement (1b)	0	end of stroke
Inside detected measurement (2)	0	proportional to the distance
Without cursors (3)	1	0



#### SSI - Time diagram



#### Synchronous serial output SSI (input/output synchronization)

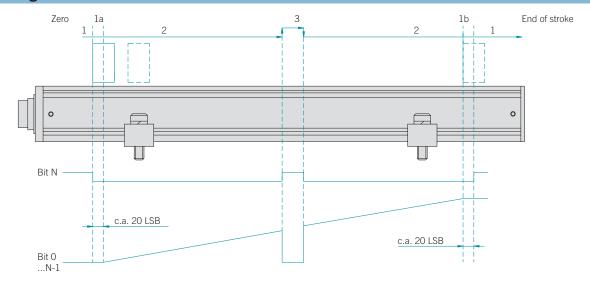
Usually SSI interface is applied for transferring data from an absolute transducer of position to a controller. Following a sequence of pulses for initializing the transducer output, displacement data are continuously updated and available on the shift register. For preserving the synchronization between the clock signal and the internal request, the refreshing frequency can vary from 125 Hz (strokes <= 700

mm) up to 2 kHz.

Minimum interrogation time can be optimized for shorter strokes.

Data sent when the transducer receives the sequence of pulses from the controller are referred to the just acquired sample. If the cursor is not detected or a measurement error happens, all 24 bits of the output are set to zero.

#### **Error** message





#### **EMSSP**







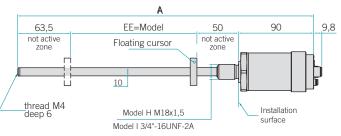
#### LINEAR MAGNETOSTRICTIVE ROD TRANSDUCER WITH PROFIBUS OUTPUT



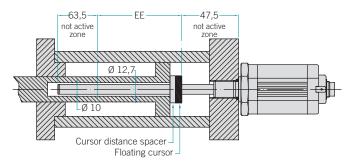


EMSSP is an absolute linear magnetostrictive transducer featuring a PROFIBUS output. Main characteristics of magnetostrictive transducers is the absence of electric contact on the enclosure so there is no issue of wear and deterioration during working life guaranteeing high displacement speed and precision. High reliability and simple installation even for applications with mechanical stresses, shocks or high contamination are assured by the compact size and the rugged enclosure. This series has been designed for being mounted internally to high applications (350 bar, 700 bar peak) such as hydraulic and pneumatic cylinders and so forth. Nonetheless, EMSSP series can contemporaneously control up to 4 cursors.

Ordering code **EMSSP** 1000 S Linear magnetostrictive transducer with Default node address = 125 Position resolution settable up to 5  $\mu m$ PROFIBUS output EMSSP Stroke (mm) 100/150/200/300/400 450/500/600/700/800 900/1000/1250/1500 **Protection class Output position** standard IP67 \$ A axial **Cursor** number Output type S3 2 M12 connectors + 1 M8 connector 1 cursor 1 2 cursors 2 Thread type 4 cursors 4 M18 X 1,5 (standard) H 3/4" - 16UNF







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			пага		16111-6

recilical cliar	a6161131163
Stroke	50÷1500 mm
<b>Detected measurement</b>	position
Protection class	IP67
Resolution	up to 5 μm
Output signal	PROFIBUS DPVO on RS485
Cursor applicable force	≤1 N
EMI CE compatibility	EN 50081-2, EN 50082-1
Shock rating	100 G, 11 ms, one shot (DIN IEC68T2-27)
Vibrations	12 G, 10÷2000 Hz (DIN IEC68T2-6)
Displacement speed	10 m/s max
Acceleration	100 m/s² max
Cursor type	floating cursor
Working temperature	-30÷75° C
Storage temperature	-40÷100° C
Thermal coefficient	20 ppm e.o.s./°C
Power supply	24 VDC ±20%
Power ripple	1 Vpp max
Maximum current with load	100 mA max
Output load	RS485 standard
Electrical insulation	500 V (between +Vdc and ground)
Protection against overvoltage	yes
Protection against polarity inversion	yes
Self-resetting internal fuse	yes
Rod ,flange, connector material	Stainless steel AISI 316

For optional accessories please refer to pg . 33

Model*	50/100/150/200/250/300/350/400 450/500/600/700/800/900/1000 1100/1200/1300/1400/1500
Electric stroke (EE)	It corresponds to the model (mm)
Independent linearity	±0,04% e.o.s. max
Overall	EE+203,5 mm

dimension (A)

Repeatability <0,01 mm

Hysteresis <0,01 mm

Electrical / mechanical data

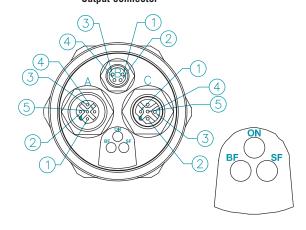
Sampling 1 ms (50÷1200), 2 ms (1300÷1500)

<sup>\*</sup>N.B.: For further versions models and strokes please contact our offices



#### **Electrical connections and led configurations**

#### **Output connector**



Female connector		
(A) M12		
1 5VDC insulated	ł	
2 output A		
3 GND insulated		
4 output B		
5 ground		

Male connecto (B) M8	)
1 24VDC 2 n.c. 3 OV 4 n.c.	

	Male connector (B) M12
1	5VDC insulated
2	output A
3	GND insulated
4	output B
5	ground

GREEN LED (ON)	RED LED (System Fault) SF	RED LED (Bus Fault) BF	Meaning
off	off	off	- no power
on	on	on	- internal error (wrong initialization) - master not connected to the network
on	off	on	- inizialization - network error - master not connected to the network
on	on	off	<ul> <li>wrong number of cursors</li> <li>cursor outside</li> <li>measurement range</li> <li>error inside the device</li> </ul>
on	on/off	flashing (f=1 Hz)	- master not connecte network - wrong parametrization or configuration
on	off	off	- data exchange device

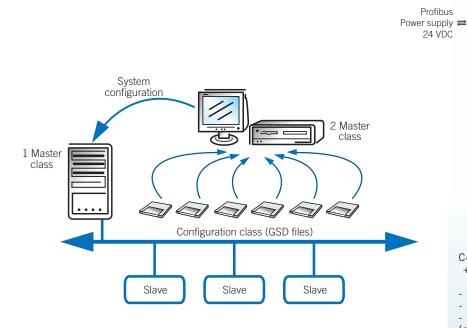
#### **PROFIBUS** structure network

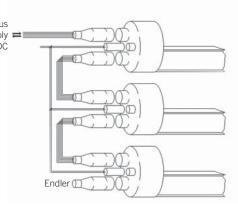
PROFIBUS (Process Field Bus) is a serial communication standard for devices connected to automation networks (field Bus). This standard is capable to connect peripheral devices (Slaves, usually transducers) and central control units called Class 1 Masters (generally PCs). Class 2 Masters (usually PCs) are intended to configure and monitor network status, Moreover, they also contain GSD files of all the devices connected into the network. These files are necessary to configure parameters and

making the network properly.

Class I Masters start the communication with peripheral devices according to the configuration received from Class 2 Masters. During this step existing Slaves are detected and configured according to information stored within GSD files.

Once this step is completed, the control of the application and the related data exchange with the network start.





Connection with 2 M12 connectors + 1 M8 connector:

- no T connection needed
- M12 and M8 standard connector
- separate supply line

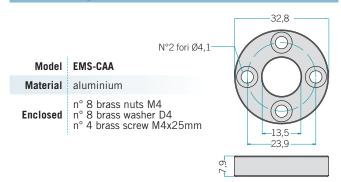
(recommended to be used with the programmer)

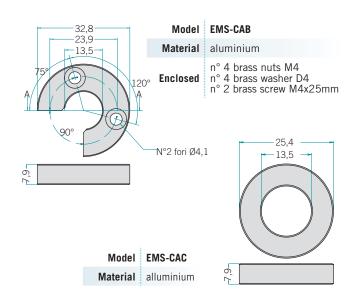
<sup>\*</sup> GSD's file available on www.eltra.it

#### **ACCESSORIES**

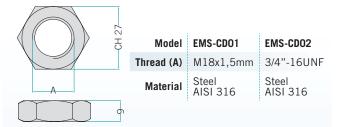
#### FOR MAGNETOSTRICTIVE ROD TRANSDUCERS

#### Floating cursor

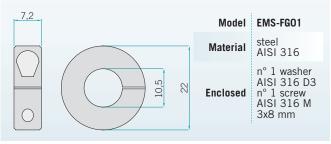




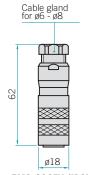
#### Esagonal cable gland



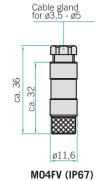
#### **Nut for floating cursor**



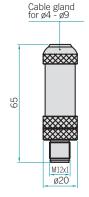
#### **Connectors**



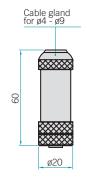
EMS-CO6FV (IP67) 6 contacts female floating connector



M04FV (IP67) 4 contacts female floating connector



M05MV (IP67) 5 contacts male floating connector B-Coding



M05FV (IP67) 5 contacts female floating connector B-Coding

EMS-CAG15

Model			
EMS-CO6FV	for 6 cont. output (M16)		
Only for EMSSP			
EMS-M04FV	for 4 cont. output (M8)		
EMS-M05MV	for 5 cont. output (M12)		
EMS-M05FV	for 4 cont. output (M12)		

#### Floating cursors

Model

EMS-CAG12

Di	iam. (B)	12 mm	15 r	mm	
ľ	Material	steel AISI 316	stee	I AISI 316	
	42	POINT OF SH	=	NG	





## INSTALLATION AND OPERATION PRECAUTION

#### Installation and operation precaution



The transducer must be used with respect to its specifications. Linear potentiometers and magnetostrictive transducers are measuring systems and not safety devices.



Assembling and installing personnel must be qualified and carefully follow instructions of technical manual.



Don't expose the device to stress or impacts in order to ensure the correct working otherwise the warranty expires.



Make sure that environment of use is free of corrosive agents (acids,etc...) or substances that are not compatible with the device.



Check the ground connection of the device if it is not possible to provide additional external connection.



Before putting it in operation, verify the voltage range applicable to the device and protect it from exceeding the stated technical specifications.



Connect power supply and signals cables in order to avoid capacitive or inductive interferences that may cause malfunction of the device.



Cable wiring must be carried out in a POWER-OFF condition.



For safety reasons, we strongly recommend to avoid any mechanical or electrical modification. In that case, they will void the warranty.

#### INSTALLATION PRECAUTION FOR MAGNETOSTRICTIVE TRANSDUCER

- For a correct installation of the transducer, please use brackets and insulated buckles supplied with the package. Installation of the transducer within areas with heavy magnetic fields is strongly not recommended.
- Please note these transducer are based on the magnetostrictive principle so they can be affected from external magnetic field.
- If the transducer is used vertically under water please install it with the connector side on the bottom.

#### Notes about warranty terms

Replacements or repairs whether under the warranty or at the customer's expense must be performed in the service departement of Eltra Spa or by explicitly authorized personnel. Before sending material for reparing, you must obtain an RMA number from our sales office. During the repair process in our service departement, Eltra Spa will authorized to remove all parts that the customer added to product. Any malfunction due to a failure to observe these usage and installation precautions will lead to the warranty voiding. Repairs will not extend the product warranty. We also exclude compensation for any type of damage or injuiry due to the use, of the transducer. Note: for additional information, refer to the terms on our website, www.eltra.it, or call our office.

#### **NOTES**







